| Approaching | On Level | Beyond |
|-------------|----------|------------|
| heart | heart | heartfelt |
| bear | swear | swear |
| roar | aboard | aboard |
| squares | squares | awareness |
| swore | swore | explore |
| chart | chart | parcel |
| scorn | scorn | scorn |
| starch | starch | starch |
| your | source | source |
| stare | fare | fare |
| carve | barge | barge |
| thorn | thorn | escort |
| marsh | marsh | parched |
| force | force | forcefully |
| harsh | harsh | sparse |
| scare | scarce | scarce |
| board | coarse | coarse |
| hairy | flare | flare |
| course | course | portfolio |
| rare | sword | sword |
| score | uproar | uproar |
| horse | gorge | gorge |
| *troop | *brood | *brood |
| *prove | *prove | *proved |
| *hood | *hoof | *hoof |

^{*}denotes Review Word